Nm Crankcase ventilation, cylinder head cover

Number	Designation		Engine 611.960/ 961/962
BA01.20-P-1002-01A	Screw of trim panel of cylinder head cover to cylinder head cover	Nm	10
BA01.20-P-1003-01A	Screw attaching cover panel to charge air distribution pipe	Nm	10

Nm Crankcase ventilation, cylinder head cover

Number	Designation		Engine 646.951/961, 647	Engine 646.962/963
BA01.20-P-1002-01G	Bolt, trim panel of cylinder head cover to cylinder head	Nm	9	9
BA01.20-P-1003-01G	Bolt, cover to charge air distribution pipe.	Nm	9	9

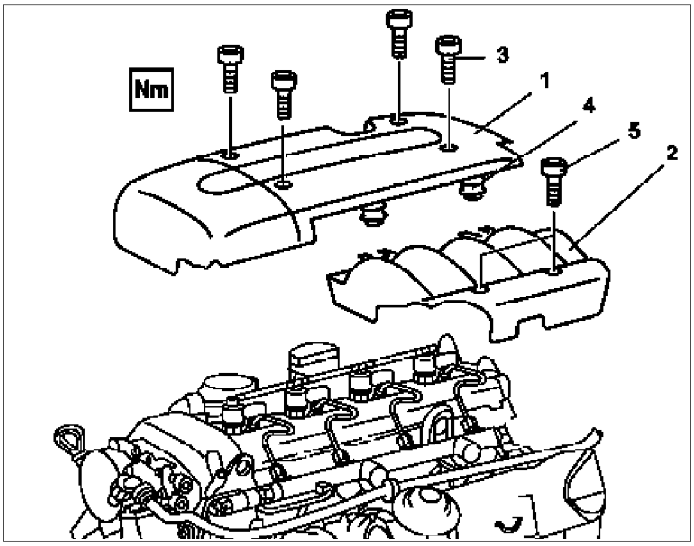
1 Unscrew bolts (3, 5).
i **Installation:** Pay attention to tightening torques Nm.

2 Pull out trim panel (2) of charge air distribution pipe to the side.
i **Installation:** Insert plates of trim panel (2) into the rubber mounts (4)**.**

3 Take off trim panel (1) of cylinder head cover.
i **Installation:** Ensure the trim panel (1) is correctly installed; ensure no lines are trapped.

4 Install in the reverse order.

Shown on ENGINE 611.961



P01.20-0242-11

1 Unclip cover on left and right at top and remove (arrow)
i **Installation:** Ensure the trim panel is correctly installed; ensure no lines are trapped.

2 Install in the reverse order.

Illustrated on model 646.962



P01.00-2358-11

